



ITEM NO.	PARTNUMBER	QTY.	Description
11	39173-011	1	Tube 0.750 x 0.058
12	39173-012	1	Tube 0.750 x 0.058
13	39173-013	1	Tube 0.750 x 0.058
14	39173-014	1	Tube 0.750 x 0.058
15	39173-015	1	Tube 0.750 x 0.058
16	39173-016	1	Tube 0.750 x 0.058
17	39173-017	1	Tube 0.750 x 0.058
18	39173-018	1	Tube 0.750 x 0.058
19	39173-019	1	Tube 0.750 x 0.058
20	39173-020	1	Tube 0.750 x 0.058
21	39173-021	1	Tube 0.750 x 0.058
22	39173-022	4	Tube 0.500 x 0.058
23	39173-023	4	WASHER 1.25" OD x 0.120" THICK

NOTES:

- REFER TO ACRO SPORT I DESIGN DRAWINGS FOR COMPLETE ASSEMBLY DETAILS.  
THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST WELD ASSEMBLY OF VR3 PROFILED TUBE KIT. A COMPLETE SET OF PLANS MUST BE PURCHASED FROM AN AUTHORIZED PLANS PROVIDER
- TUBES ARE PROVIDED READY FOR WELD ASSEMBLY  
ENSURE CORRECT POSITIONING BEFORE FINAL WELDING.
- REFERENCE DATA  
NO OF PIECES PER TUBE KIT: 15 PCS  
ESTIMATED WEIGHT OF TUBES: 6 LBS
- MATERIAL SPECIFICATIONS UNLESS OTHERWISE INDICATED  
TUBING: 4130 CONDITION N MIL-T-6736B SEAMLESS AIRCRAFT

REV#	DATE	DRAWN	APPRVD	DESCRIPTION
<b>VR3 ENGINEERING LTD</b> MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRATFORD, ONTARIO, CANADA				
THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING				
TUBE KIT WELD ASSEMBLY: ENGINE MOUNT				
ACRO I / 0320-H2AD (FOR 30 DEGREE DYNAFOCAL)				
X				
DRAWN: JJ	DATE: SEPT 15 08	PROJECT NO.	DRAWING NO.	REV NO.
'C SCALE: 1:4		988-08	39173-01	X