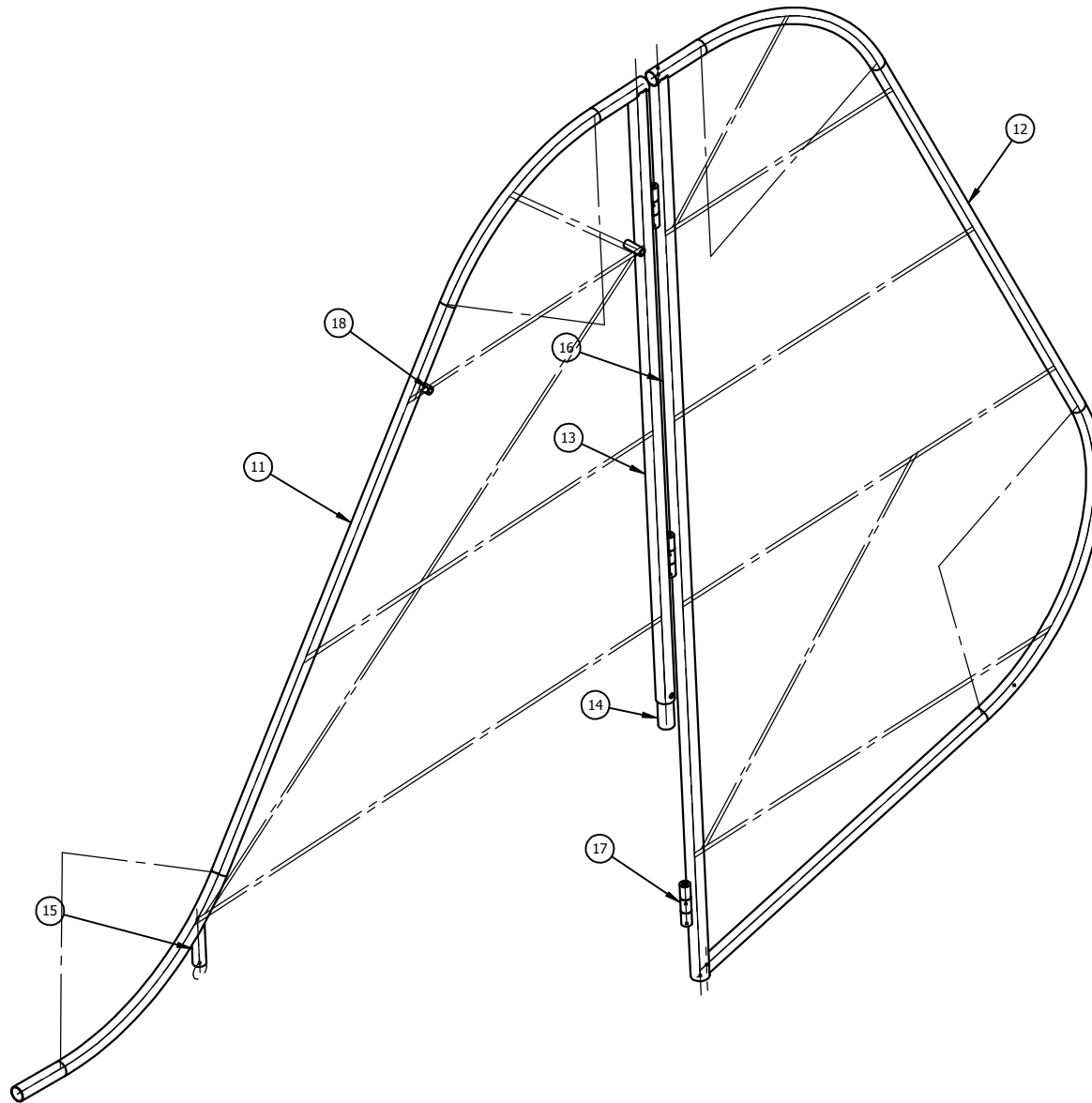


| ITEM NO. | PARTNUMBER | QTY. | Description |
|----------|------------|------|--------------------|
| 11 | 39141-011 | 1 | Tube 0.750 x 0.035 |
| 12 | 39141-012 | 1 | Tube 0.750 x 0.035 |
| 13 | 39141-013 | 1 | Tube 0.875 x 0.049 |
| 14 | 39141-014 | 1 | Tube 0.750 x 0.049 |
| 15 | 39141-015 | 1 | Tube 0.625 x 0.035 |
| 16 | 39141-016 | 1 | Tube 0.875 x 0.049 |
| 17 | 39141-017 | 9 | Tube 0.500 x 0.120 |
| 18 | 39141-018 | 2 | Tube 0.375 x 0.065 |



NOTES:

- THIS IS NOT A DESIGN DRAWING. THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST WELD ASSEMBLY OF A VR3 PROFILED TUBE KIT.
- REFERENCE DATA:
TUBE MATERIAL WEIGHT: 7 LBS
NO OF TUBES / SET: 17 PCS
- ROLLED AND FORMED TUBES REQUIRE END TRIMMING TO SUIT
- TUBING MATERIALS ARE 4130N AIRCRAFT QUALITY TUBING UNLESS OTHERWISE INDICATED.

| REV# | DATE | DRAWN | APPRVD | DESCRIPTION |
|--|-----------------|-------------|-------------|-------------|
| | | | | |
| VR3 ENGINEERING LTD MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRATFORD, ONTARIO, CANADA THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING | | | | |
| VERTICAL STABILIZER & RUDDER WELDMENT: TUBE KIT | | | | |
| SWICK T | | | | |
| ISOMETRIC VIEW | | | | |
| DRAWN: JJ | DATE: APR 28 08 | PROJECT NO. | DRAWING NO. | REV NO. |
| C' SCALE: 1:5 | | 892-08 | 39141-01 | X |