



ITEM NO.	PARTNUMBER	QTY.	DESCRIPTION
11	39097-011	1	Tube 1.250 x 0.035
12	39097-012	1	Tube 0.875 x 0.035
13	39097-013	1	Tube 0.875 x 0.035
14	39097-014	1	Tube 0.875 x 0.035
15	39097-015	1	Tube 0.875 x 0.035
16	39097-016	1	Tube 0.500 x 0.049
17	39097-017	1	Tube 0.500 x 0.049
18	39097-018	1	Tube 0.625 x 0.035
19	39097-019	2	Tube 0.500 x 0.120
20	39097-020	2	Tube 0.375 x 0.065
21	39097-021	4	Tube 0.375 x 0.065
22			
23	39097-023	3	Tube 0.625 x 0.058
24	39097-024	1	Tube 0.500 x 0.049
25	39097-025	1	Tube 0.625 x 0.049
26			
27			
28			
29			
30			
31	39097-031	1	BRACKET: .100" THK
32	39097-032	1	BRACKET: .100" THK

NOTES:

1. REFER TO R&B DRAWINGS FOR COMPLETE ASSEMBLY DETAILS. THIS DRAWING IS TO ASSIST WELD ASSEMBLY OF A VR3 TUBE KIT. COMPLETE PLANS MUST BE PURCHASED FROM R&B AIRCRAFT.

2. MATERIAL SPECIFICATIONS  
 TUBING: 4130N SEAMLESS AIRCRAFT QUALITY TUBING  
 PLATES/BRACKETS BY OTHERS

REV'N	DATE	DRAWN	APPRVD	DESCRIPTION
<b>VR3 ENGINEERING</b> MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRATFORD, ONTARIO, CANADA <small>THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING</small>				
<b>CONTROL STICK ASSEMBLY: TUBE KIT</b>				
<b>BEARHAWK PATROL (2 PLACE)</b>				
<b>REFERENCE R&amp;B DWG NO. 29</b>				
DRAWN: <b>DVR</b>	DATE: <b>7.14.08</b>	PROJECT NO. <b>974-08</b>	DRAWING NO. <b>39097-01</b>	REV NO. <b>X</b>
C' SCALE: <b>1:5</b>				