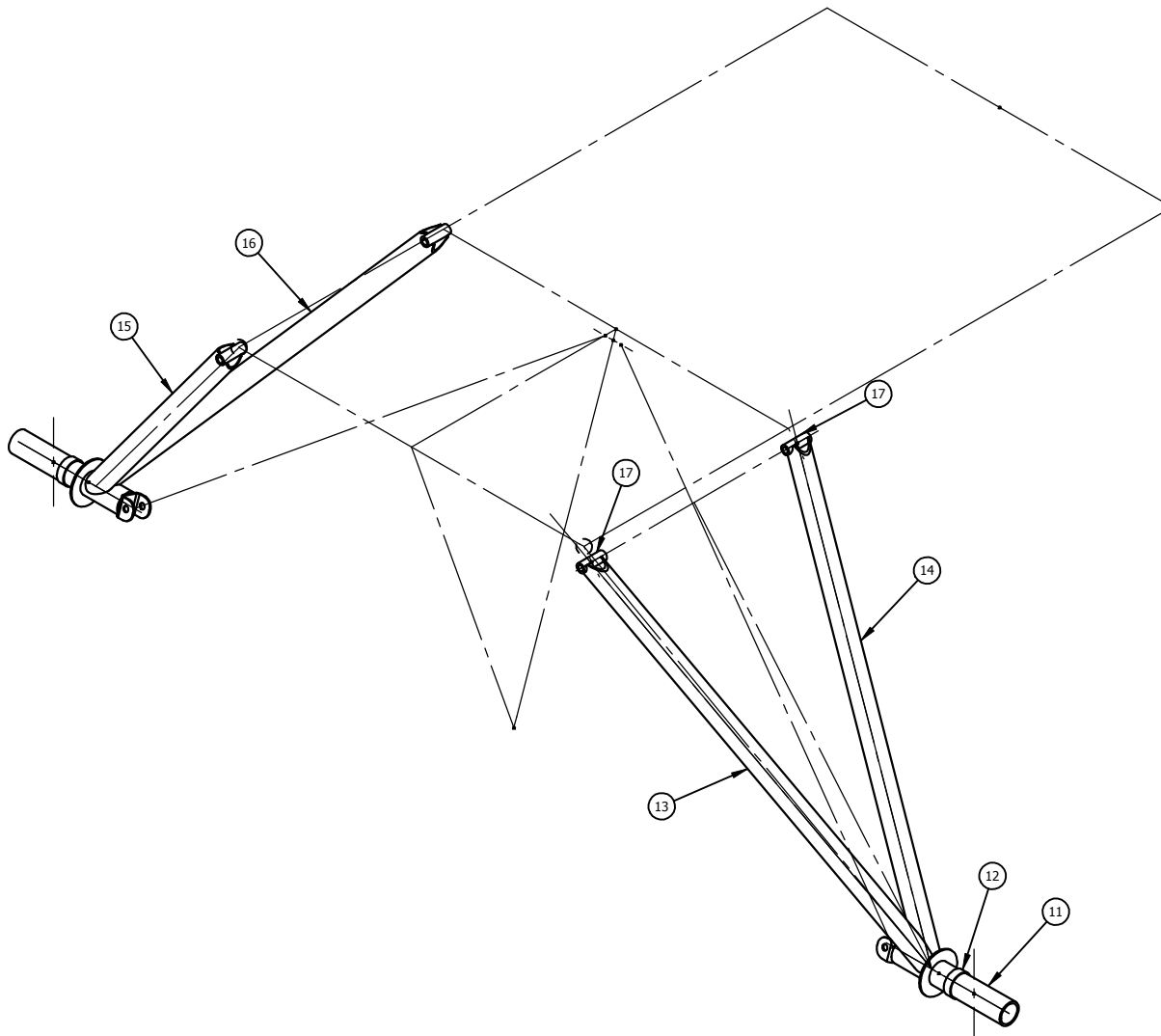


ITEM NO.	PARTNUMBER	QTY.	DESCRIPTION
11	39096-011	2	Tube 1.500 x 0.120
12	39096-012	2	Tube 1.625 x 0.058
13	39096-013	1	Tube 1.375 x 0.065
14	39096-014	1	Tube 1.375 x 0.065
15	39096-015	1	Tube 1.375 x 0.065
16	39096-016	1	Tube 1.375 x 0.065
17	39096-017	4	TUBE 0.625 x 0.120
18			
19			
20			
21	39096-021	2	STOP PLATE; 0.100" THK
22	39096-022	2	END BRACKET; 0.100" THK



NOTES:

- REFER TO R&B DRAWINGS FOR COMPLETE ASSEMBLY DETAILS. THIS DRAWING IS TO ASSIST WITH WELD ASSEMBLY OF A VR3 PROFILED TUBE KIT. A COMPLETE SET OF PLANS MUST BE PURCHASED FROM R&B AIRCRAFT
- REFERENCE DATA: TUBE MATERIAL WEIGHT = 12 LBS
NO. OF TUBES PER SET = 12 PCS
- MATERIAL SPECIFICATIONS:
TUBING COMPONENTS: 4130N SEAMLESS AIRCRAFT QUALITY TUBE
PLATE COMPONENTS BY OTHERS

REV#	DATE	DRAWN	APPRVD	DESCRIPTION
VR3 ENGINEERING MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRATFORD, ONTARIO, CANADA				
THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING				
LANDING GEAR WELDMENT				
BEARHAWK PATROL ' 2 PLACE '				
REFERENCE R&B DWG NO 26 AND 27				
DRAWN: DVR	DATE: 07.14.08	PROJECT NO.	DRAWING NO.	REV NO.
'C' SCALE: 1:5		974-08	39096-01	X