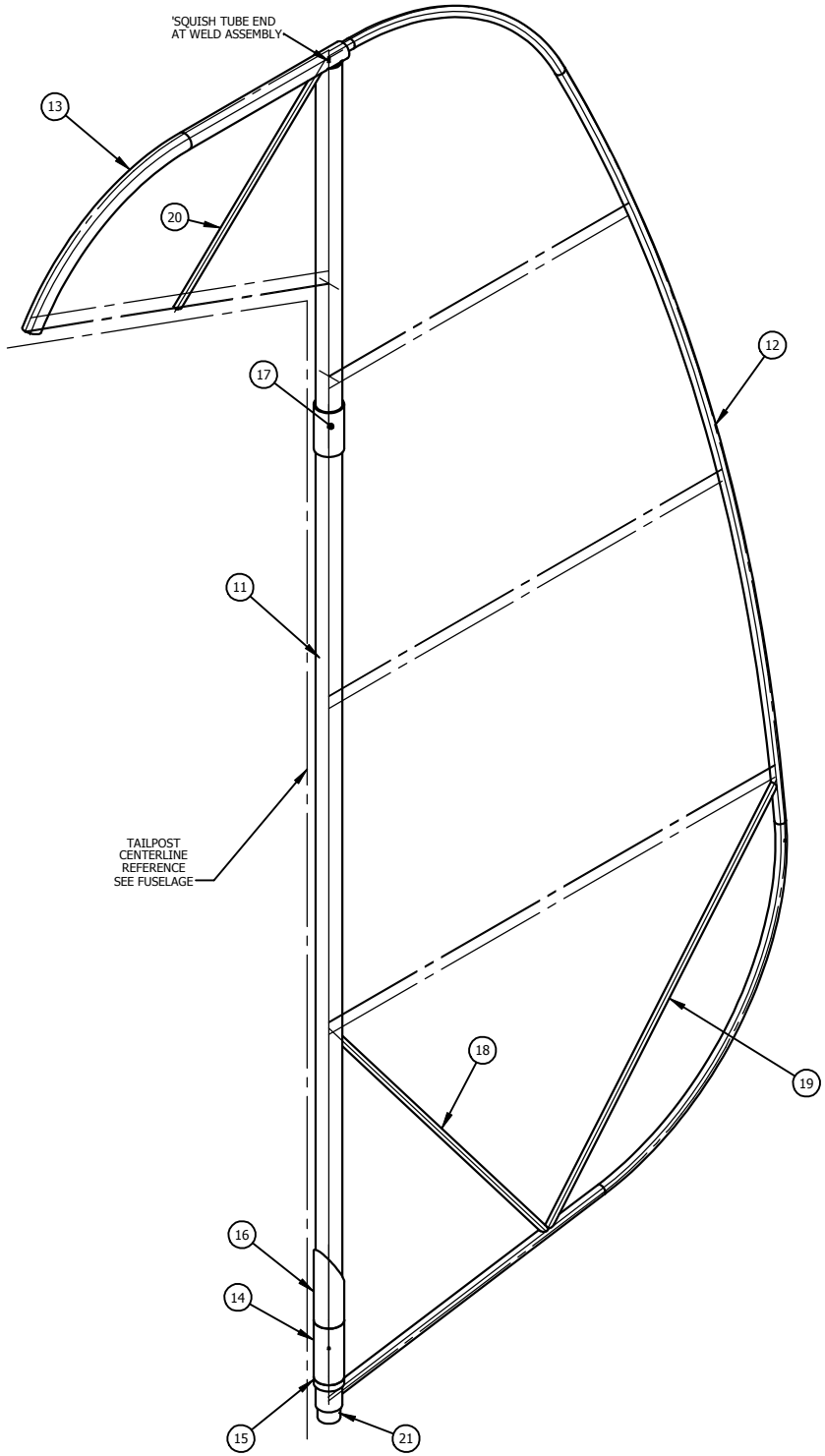


| ITEM NO. | PARTNUMBER | QTY. | DESCRIPTION |
|---|---|---|---|
| 11 | 39095-011 | 1 | Tube 0.875 x 0.049 |
| 12 | 39095-012 | 1 | Tube 0.375 x 0.035 |
| 13 | 39095-013 | 1 | Tube 0.625 x 0.049 |
| 14 | 39095-014 | 1 | Tube 1.000 x 0.058 |
| 15 | 39095-015 | 1 | Tube 1.000 x 0.058 |
| 16 | 39095-016 | 1 | Tube 1.000 x 0.058 |
| 17 | 39095-017 | 1 | Tube 1.000 x 0.058 |
| 18 | 39095-018 | 1 | Tube 0.250 x 0.035 |
| 19 | 39095-019 | 1 | Tube 0.250 x 0.035 |
| 20 | 39095-020 | 1 | Tube 0.250 x 0.035 |
| 21 | 39095-021 | 1 | Tube 0.750 x 0.049 |

NOTES:

1. REFER TO R&B DRAWINGS FOR COMPLETE ASSEMBLY DETAILS. THIS DRAWING IS TO ASSIST WELD ASSEMBLY OF A VR3 TUBE KIT. A COMPLETE SET OF PLANS MUST BE PURCHASED FROM R&B AIRCRAFT.

2. REFERENCE DATA
   NO OF PIECES PER TUBE KIT: 11 PCS
   ESTIMATED WEIGHT OF TUBES: 4 LBS

3. MATERIAL SPECIFICATIONS
   TUBING: 4130N SEAMLESS AIRCRAFT QUALITY TUBING

4. ROLLED AND FORMED TUBES REQUIRE END TRIMMING TO SUIT

| REV'N | DATE | DRAWN | APPRVD | DESCRIPTION |
|---|---|---|---|---|
| | | | | |
| | | | | |

VR3 ENGINEERING
MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN
STRATFORD, ONTARIO, CANADA

THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING

RUDDER WELDMENT: TUBE KIT

BEARHAWK PATROL ' 2 PLACE '

REFERENCE R&B DWG NO 23

| DRAWN: DVR | DATE: 07.14.08 | PROJECT NO. | DRAWING NO. | REV NO. |
|---|---|---|---|---|
| 'C' SCALE: 1:4 | | 974-08 | 39095-01 | X |