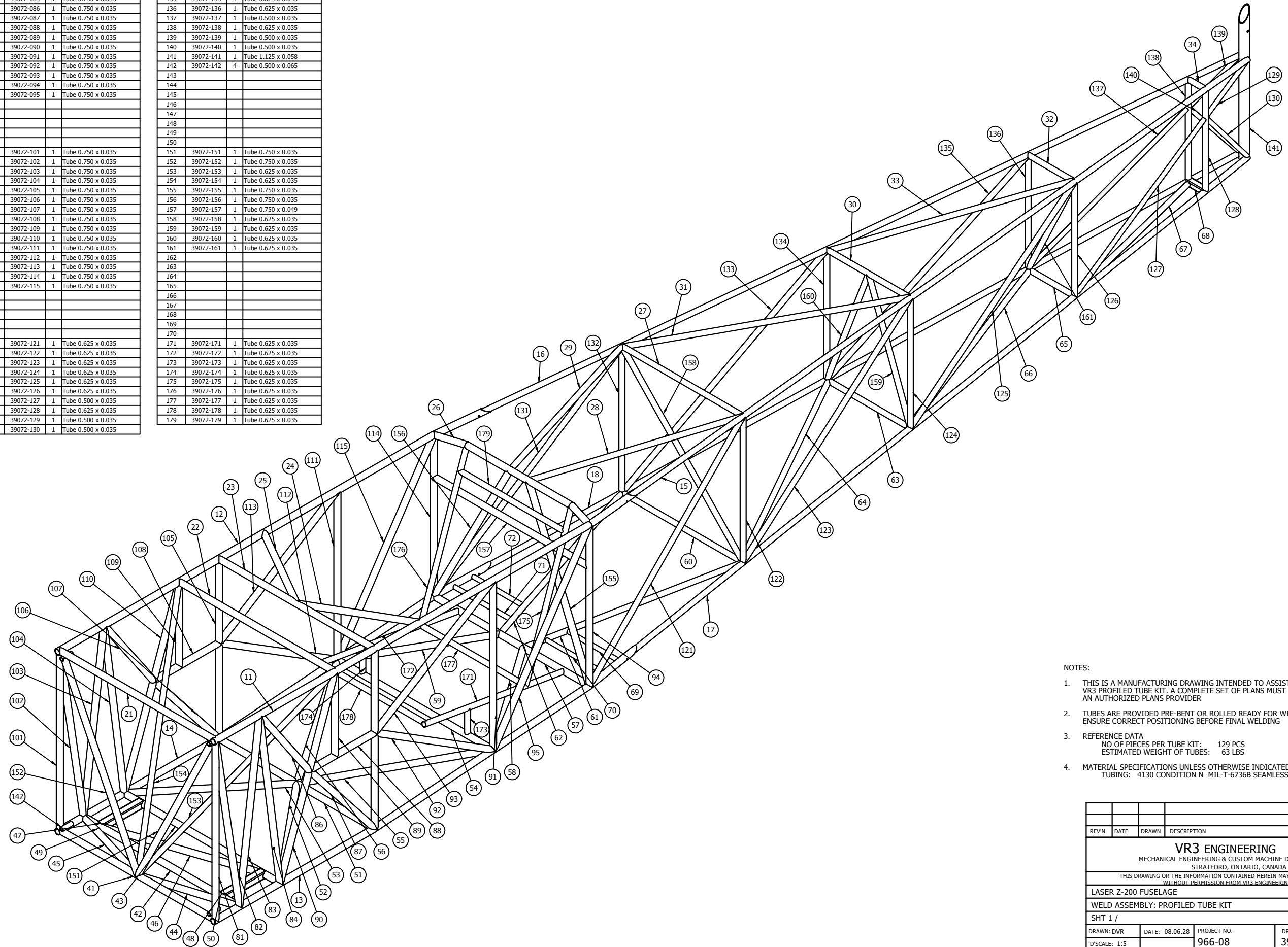


ITEM NO.	PARTNUMBER	QTY.	Description
11	39072-011	1	Tube 0.750 x 0.058
12	39072-012	1	Tube 0.750 x 0.058
13	39072-013	1	Tube 0.750 x 0.058
14	39072-014	1	Tube 0.750 x 0.058
15	39072-015	1	Tube 0.625 x 0.035
16	39072-016	1	Tube 0.625 x 0.035
17	39072-017	1	Tube 0.625 x 0.035
18	39072-018	1	Tube 0.625 x 0.035
19			
20			
21	39072-021	1	Tube 0.750 x 0.035
22	39072-022	1	Tube 0.750 x 0.035
23	39072-023	1	Tube 0.750 x 0.035
24	39072-024	1	Tube 0.750 x 0.035
25	39072-025	1	Tube 0.750 x 0.035
26	39072-026	1	Tube 0.750 x 0.035
27	39072-027	1	Tube 0.625 x 0.035
28	39072-028	1	Tube 0.625 x 0.035
29	39072-029	1	Tube 0.625 x 0.035
30	39072-030	1	Tube 0.625 x 0.035
31	39072-031	1	Tube 0.625 x 0.035
32	39072-032	1	Tube 0.625 x 0.035
33	39072-033	1	Tube 0.625 x 0.035
34	39072-034	1	Tube 0.625 x 0.035
35			
36			
37			
38			
39			
40			
41	39072-041	1	Tube 0.750 x 0.035
42	39072-042	1	Tube 0.750 x 0.035
43	39072-043	1	Tube 0.750 x 0.035
44	39072-044	1	Tube 0.750 x 0.035
45	39072-045	1	Tube 0.750 x 0.035
46	39072-046	1	Tube 0.750 x 0.035
47	39072-047	1	Tube 0.750 x 0.750 x 0.049
48	39072-048	1	Tube 0.750 x 0.750 x 0.049
49	39072-049	1	Tube 0.875 x 0.875 x 0.058
50	39072-050	1	Tube 0.875 x 0.875 x 0.058
51	39072-051	1	Tube 0.750 x 0.035
52	39072-052	1	Tube 0.750 x 0.035
53	39072-053	1	Tube 0.750 x 0.035
54	39072-054	1	Tube 0.750 x 0.035
55	39072-055	1	Tube 0.750 x 0.035
56	39072-056	1	Tube 0.750 x 0.035
57	39072-057	1	Tube 0.750 x 0.035
58	39072-058	1	Tube 0.750 x 0.035
59	39072-059	1	Tube 0.750 x 0.035
60	39072-060	1	Tube 0.625 x 0.035
61	39072-061	1	Tube 0.625 x 0.035
62	39072-062	1	Tube 0.625 x 0.035
63	39072-063	1	Tube 0.625 x 0.035
64	39072-064	1	Tube 0.625 x 0.035
65	39072-065	1	Tube 0.625 x 0.035
66	39072-066	1	Tube 0.625 x 0.035
67	39072-067	1	Tube 0.625 x 0.035
68	39072-068	1	Tube 0.750 x 0.750 x 0.058
69	39072-069	1	Tube 0.500 x 0.035
70	39072-070	1	Tube 0.500 x 0.035
71	39072-071	1	Tube 0.500 x 0.035
72	39072-072	1	Tube 0.500 x 0.035
73			
74			
75			
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77			
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79			
80			

ITEM NO.	PARTNUMBER	QTY.	Description
81	39072-081	1	Tube 0.750 x 0.035
82	39072-082	1	Tube 0.750 x 0.035
83	39072-083	1	Tube 0.750 x 0.035
84	39072-084	1	Tube 0.750 x 0.035
85	39072-085	1	Tube 0.750 x 0.035
86	39072-086	1	Tube 0.750 x 0.035
87	39072-087	1	Tube 0.750 x 0.035
88	39072-088	1	Tube 0.750 x 0.035
89	39072-089	1	Tube 0.750 x 0.035
90	39072-090	1	Tube 0.750 x 0.035
91	39072-091	1	Tube 0.750 x 0.035
92	39072-092	1	Tube 0.750 x 0.035
93	39072-093	1	Tube 0.750 x 0.035
94	39072-094	1	Tube 0.750 x 0.035
95	39072-095	1	Tube 0.750 x 0.035
96			
97			
98			
99			
100			
101	39072-101	1	Tube 0.750 x 0.035
102	39072-102	1	Tube 0.750 x 0.035
103	39072-103	1	Tube 0.750 x 0.035
104	39072-104	1	Tube 0.750 x 0.035
105	39072-105	1	Tube 0.750 x 0.035
106	39072-106	1	Tube 0.750 x 0.035
107	39072-107	1	Tube 0.750 x 0.035
108	39072-108	1	Tube 0.750 x 0.035
109	39072-109	1	Tube 0.750 x 0.035
110	39072-110	1	Tube 0.750 x 0.035
111	39072-111	1	Tube 0.750 x 0.035
112	39072-112	1	Tube 0.750 x 0.035
113	39072-113	1	Tube 0.750 x 0.035
114	39072-114	1	Tube 0.750 x 0.035
115	39072-115	1	Tube 0.750 x 0.035
116			
117			
118			
119			
120			
121	39072-121	1	Tube 0.625 x 0.035
122	39072-122	1	Tube 0.625 x 0.035
123	39072-123	1	Tube 0.625 x 0.035
124	39072-124	1	Tube 0.625 x 0.035
125	39072-125	1	Tube 0.625 x 0.035
126	39072-126	1	Tube 0.625 x 0.035
127	39072-127	1	Tube 0.500 x 0.035
128	39072-128	1	Tube 0.625 x 0.035
129	39072-129	1	Tube 0.500 x 0.035
130	39072-130	1	Tube 0.500 x 0.035

ITEM NO.	PARTNUMBER	QTY.	Description
131	39072-131	1	Tube 0.625 x 0.035
132	39072-132	1	Tube 0.625 x 0.035
133	39072-133	1	Tube 0.625 x 0.035
134	39072-134	1	Tube 0.625 x 0.035
135	39072-135	1	Tube 0.625 x 0.035
136	39072-136	1	Tube 0.625 x 0.035
137	39072-137	1	Tube 0.500 x 0.035
138	39072-138	1	Tube 0.625 x 0.035
139	39072-139	1	Tube 0.500 x 0.035
140	39072-140	1	Tube 0.500 x 0.035
141	39072-141	1	Tube 1.125 x 0.058
142	39072-142	4	Tube 0.500 x 0.065
143			
144			
145			
146			
147			
148			
149			
150			
151	39072-151	1	Tube 0.750 x 0.035
152	39072-152	1	Tube 0.750 x 0.035
153	39072-153	1	Tube 0.625 x 0.035
154	39072-154	1	Tube 0.625 x 0.035
155	39072-155	1	Tube 0.750 x 0.035
156	39072-156	1	Tube 0.750 x 0.035
157	39072-157	1	Tube 0.750 x 0.049
158	39072-158	1	Tube 0.625 x 0.035
159	39072-159	1	Tube 0.625 x 0.035
160	39072-160	1	Tube 0.625 x 0.035
161	39072-161	1	Tube 0.625 x 0.035
162			
163			
164			
165			
166			
167			
168			
169			
170			
171	39072-171	1	Tube 0.625 x 0.035
172	39072-172	1	Tube 0.625 x 0.035
173	39072-173	1	Tube 0.625 x 0.035
174	39072-174	1	Tube 0.625 x 0.035
175	39072-175	1	Tube 0.625 x 0.035
176	39072-176	1	Tube 0.625 x 0.035
177	39072-177	1	Tube 0.625 x 0.035
178	39072-178	1	Tube 0.625 x 0.035
179	39072-179	1	Tube 0.625 x 0.035



- NOTES:
- THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST WELD ASSEMBLY OF VR3 PROFILED TUBE KIT. A COMPLETE SET OF PLANS MUST BE PURCHASED FROM AN AUTHORIZED PLANS PROVIDER
 - TUBES ARE PROVIDED PRE-BENT OR ROLLED READY FOR WELD ASSEMBLY. ENSURE CORRECT POSITIONING BEFORE FINAL WELDING
 - REFERENCE DATA
NO OF PIECES PER TUBE KIT: 129 PCS
ESTIMATED WEIGHT OF TUBES: 63 LBS
 - MATERIAL SPECIFICATIONS UNLESS OTHERWISE INDICATED
TUBING: 4130 CONDITION N MIL-T-6736B SEAMLESS AIRCRAFT QUALITY

REV#	DATE	DRAWN	DESCRIPTION
VR3 ENGINEERING MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRATFORD, ONTARIO, CANADA			
THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING			
LASER Z-200 FUSELAGE			
WELD ASSEMBLY: PROFILED TUBE KIT			
SHT 1 /			
DRAWN: DVR	DATE: 08.06.28	PROJECT NO.	DRAWING NO.
D'SCALE: 1:5		966-08	39072-01
			REV NO. x