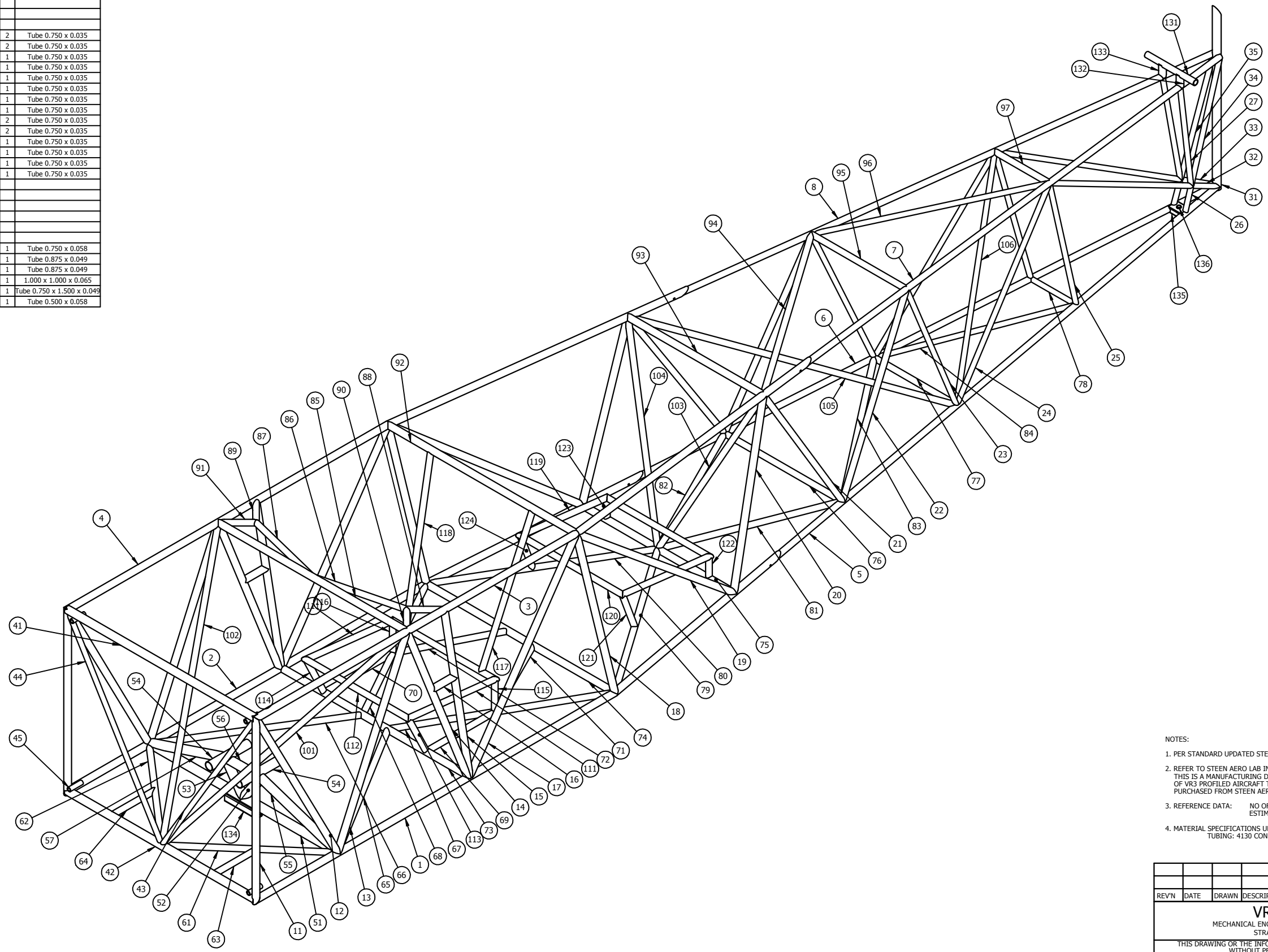


ITEM NO.	PARTNUMBER	QTY.	DESCRIPTION
1	39054-001	1	Tube 0.875 x 0.035
2	39054-002	1	Tube 0.875 x 0.035
3	39054-003	1	Tube 0.875 x 0.035
4	39054-004	1	Tube 0.875 x 0.035
5	39054-005	1	Tube 0.750 x 0.035
6	39054-006	1	Tube 0.750 x 0.035
7	39054-007	1	Tube 0.750 x 0.035
8	39054-008	1	Tube 0.750 x 0.035
9			
10			
11	39054-011	2	Tube 0.875 x 0.035
12	39054-012	2	Tube 0.875 x 0.035
13	39054-013	2	Tube 0.875 x 0.035
14	39054-014	2	Tube 0.875 x 0.035
15	39054-015	2	Tube 0.875 x 0.035
16	39054-016	2	Tube 0.875 x 0.035
17	39054-017	2	Tube 0.875 x 0.035
18	39054-018	2	Tube 0.875 x 0.035
19	39054-019	2	Tube 0.875 x 0.035
20	39054-020	2	Tube 0.875 x 0.035
21	39054-021	2	Tube 0.750 x 0.035
22	39054-022	2	Tube 0.750 x 0.035
23	39054-023	2	Tube 0.625 x 0.035
24	39054-024	2	Tube 0.625 x 0.035
25	39054-025	2	Tube 0.625 x 0.035
26	39054-026	2	Tube 0.625 x 0.035
27	39054-027	2	Tube 0.625 x 0.035
28			
29			
30			
31	39054-031	1	Tube 1.000 x 0.058
32	39054-032	1	Tube 0.625 x 0.035
33	39054-033	1	Tube 0.625 x 0.035
34	39054-034	1	Tube 0.625 x 0.035
35	39054-035	1	Tube 0.625 x 0.035
36			
37			
38			
39			
40			
41	39054-041	1	Tube 1.000 x 0.049
42	39054-042	1	Tube 1.000 x 0.049
43	39054-043	1	Tube 0.625 x 0.035
44	39054-044	1	Tube 0.625 x 0.035
45	39054-045	4	Tube 0.5625 x 0.095
46			
47			
48			
49			
50			
51	39054-051	1	Tube 1.125 x 0.049
52	39054-052	1	Tube 1.125 x 0.049
53	39054-053	1	Tube 1.125 x 0.049
54	39054-054	2	Tube 1.125 x 0.049
55	39054-055	1	Tube 1.125 x 0.049
56	39054-056	1	Tube 1.125 x 0.049
57	39054-057	1	Tube 1.125 x 0.049
58			
59			
60			
61	39054-061	1	Tube 0.750 x 0.035
62	39054-062	1	Tube 0.750 x 0.035
63	39054-063	1	Tube 0.750 x 0.035
64	39054-064	1	Tube 0.750 x 0.035
65	39054-065	1	Tube 0.750 x 0.035
66	39054-066	1	Tube 0.750 x 0.035
67	39054-067	1	Tube 0.750 x 0.035
68	39054-068	1	Tube 0.750 x 0.035
69	39054-069	1	Tube 0.750 x 0.035
70	39054-070	1	Tube 0.750 x 0.035
71	39054-071	1	Tube 0.750 x 0.035
72	39054-072	1	Tube 0.750 x 0.035
73	39054-073	1	Tube 0.875 x 0.049
74	39054-074	1	Tube 0.875 x 0.049
75	39054-075	1	Tube 0.875 x 0.035
76	39054-076	1	Tube 0.750 x 0.035
77	39054-077	1	Tube 0.750 x 0.035
78	39054-078	1	Tube 0.625 x 0.035
79	39054-079	1	Tube 0.750 x 0.035
80	39054-080	1	Tube 0.750 x 0.035
81	39054-081	1	Tube 0.750 x 0.035
82	39054-082	1	Tube 0.750 x 0.035
83	39054-083	1	Tube 0.750 x 0.035
84	39054-084	1	Tube 0.625 x 0.035
85	39054-085	1	Tube 0.875 x 0.035
86	39054-086	1	Tube 0.750 x 0.035
87	39054-087	1	Tube 0.750 x 0.035
88	39054-088	1	Tube 0.750 x 0.035
89	39054-089	1	Tube 0.750 x 0.035
90	39054-090	1	Tube 0.750 x 0.035
91	39054-091	1	Tube 0.750 x 0.035
92	39054-092	1	Tube 0.875 x 0.035
93	39054-093	1	Tube 0.875 x 0.035
94	39054-094	1	Tube 0.750 x 0.035
95	39054-095	1	Tube 0.750 x 0.035
96	39054-096	1	Tube 0.625 x 0.035
97	39054-097	1	Tube 0.750 x 0.035
98			
99			
100			

ITEM NO.	PARTNUMBER	QTY.	DESCRIPTION
101	39054-101	1	Tube 0.750 x 0.035
102	39054-102	1	Tube 0.750 x 0.035
103	39054-103	1	Tube 0.750 x 0.035
104	39054-104	1	Tube 0.750 x 0.035
105	39054-105	1	Tube 0.750 x 0.035
106	39054-106	1	Tube 0.625 x 0.035
107			
108			
109			
110			
111	39054-111	2	Tube 0.750 x 0.035
112	39054-112	2	Tube 0.750 x 0.035
113	39054-113	1	Tube 0.750 x 0.035
114	39054-114	1	Tube 0.750 x 0.035
115	39054-115	1	Tube 0.750 x 0.035
116	39054-116	1	Tube 0.750 x 0.035
117	39054-117	1	Tube 0.750 x 0.035
118	39054-118	1	Tube 0.750 x 0.035
119	39054-119	2	Tube 0.750 x 0.035
120	39054-120	2	Tube 0.750 x 0.035
121	39054-121	1	Tube 0.750 x 0.035
122	39054-122	1	Tube 0.750 x 0.035
123	39054-123	1	Tube 0.750 x 0.035
124	39054-124	1	Tube 0.750 x 0.035
125			
126			
127			
128			
129			
130			
131	39054-131	1	Tube 0.750 x 0.058
132	39054-132	1	Tube 0.875 x 0.049
133	39054-133	1	Tube 0.875 x 0.049
134	39054-134	1	1.000 x 1.000 x 0.065
135	39054-135	1	Tube 0.750 x 1.500 x 0.049
136	39054-136	1	Tube 0.500 x 0.058



- NOTES:
- PER STANDARD UPDATED STEEN SKYBOLT PLANS APRIL 2006
  - REFER TO STEEN AERO LAB INC DRAWINGS FOR COMPLETE ASSEMBLY DETAILS. THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST WELD ASSEMBLY OF VR3 PROFILED AIRCRAFT TUBES. A COMPLETE SET OF PLANS MUST BE PURCHASED FROM STEEN AERO LAB INC.
  - REFERENCE DATA: NO OF PIECES PER TUBE KIT: 130 PCS  
ESTIMATED WEIGHT OF TUBES: 70 LBS
  - MATERIAL SPECIFICATIONS UNLESS OTHERWISE INDICATED  
TUBING: 4130 CONDITION N MIL-T-6736B SEAMLESS AIRCRAFT

REV#	DATE	DRAWN	DESCRIPTION
<b>VR3 ENGINEERING</b>			
MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRAITFORD, ONTARIO, CANADA			
THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING			
TUBE KIT WELD ASSEMBLY: SKYBOLT FUSELAGE			
STEEN AERO LAB: SKYBOLT FUSELAGE			
ISOMETRIC VIEW			
DRAWN: MP	DATE: 07.19.06	PROJECT NO. <b>611-06</b>	DRAWING NO. <b>39054-01</b>
DSCALE: 1:6			REV NO. <b>X</b>